

SpeedyPacker system

Procedure for replacing the Teflon Tape on the rear sealing jaw.

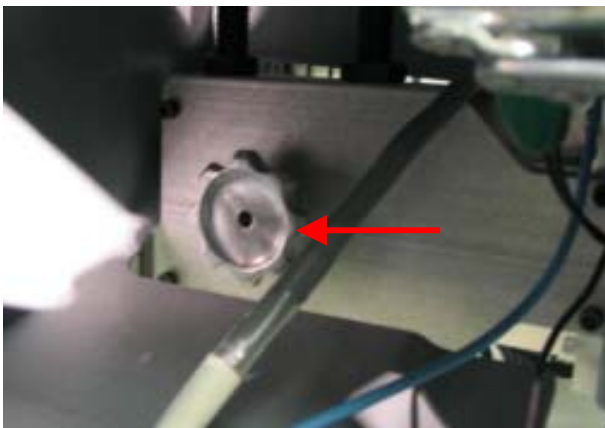
This procedure must be carried out by trained and qualified personnel



1) Turn OFF the SpeedyPacker and open the front cover.



2) Lower the front sealing jaw by unlatching the black/red brackets.



3) Turn this wheel, to forward the rear jaw (for easy access).



4) Remove the old Teflon tape from the rear sealing jaw.



5) Push the orange rubber pad back in the rear sealing jaw.



6) Remove the protective plastic from the adhesive area, and place the adhesive part of the tape on the angular shaped part of the rear jaw, located just above the rubber pad.

Procedure for replacing the Teflon Tape on the rear sealing jaw, continued



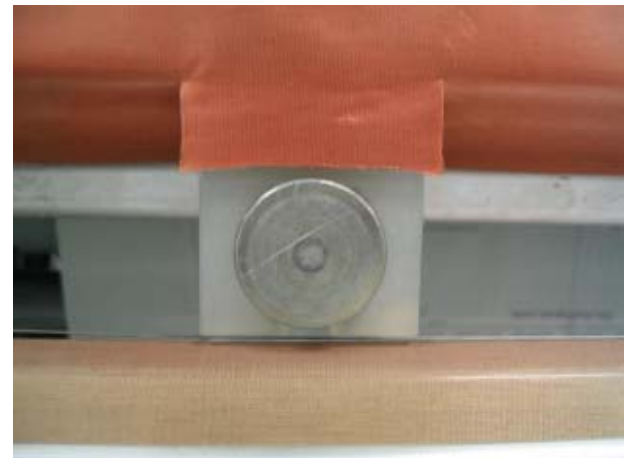
7.1) Use a knife to cut the tape right next to the two places where the rubber pad is sticking out.



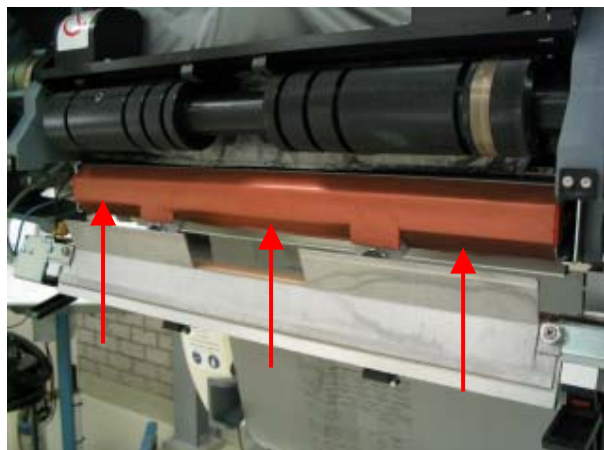
7.2) Cut the tape here.



8.1) Use a knife to cut the tape just above the two round metal parts. To let the system run properly, the tape must be free from the plates.



8.2) Situation after the tape has been cut.



9) After cutting the tape, press the adhesive part of the tape on the angular shaped part of the rear jaw, located just below the rubber pad.

- 10)** - Turn the wheel to return the sealing jaw to its home position
- Raise the front sealing jaw and latch the black/red brackets
- Close the front cover and turn ON the SpeedyPacker.