

Instapacker Table Top (ITT) system

Procedure for replacing the Seal Wire.

This procedure must be carried out by trained and qualified personnel



1) Unfeed the film from the Drive Roller and Turn the system off.



2) Unlatch the black bracket.



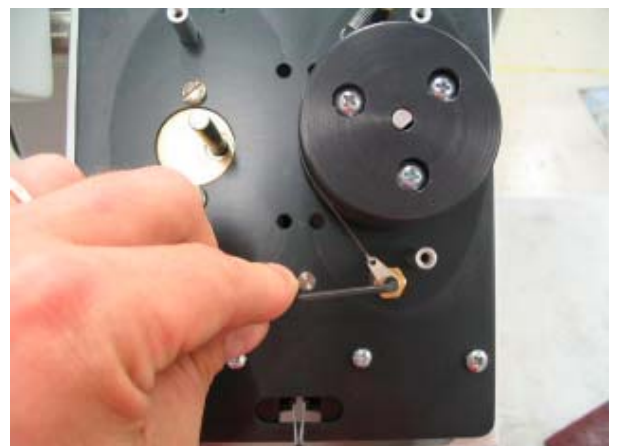
3) Flip up the top cover.



4) Remove the four screws located on the left and right side cover.



5) Remove the rubber roller by using the 3/32" Allen wrench to loosen the Allen head screw.



6) Remove the existing Seal wire by using the 3/32" Allen wrench to remove the two Allen head screws.

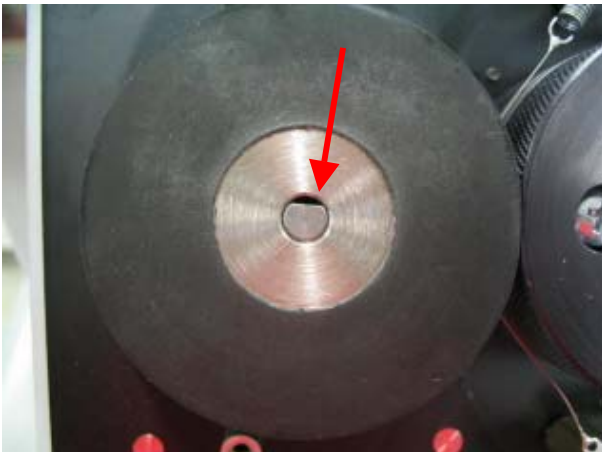
Procedure for replacing the Seal Wire, continued



7) Install the new wire with the spring connector first and then fasten the other end of the wire to the brass rod.



8) Be sure the wire runs smoothly up and through the Vespel Ring.



9) Re-install the rubber roller. Be sure that the seal wire is still positioned in the Vespel Ring after the roll is placed. Tighten the Allen head screw on the flat side of the axle.



10) Reposition the covers, latch the black bracket and turn the system on. Then reload the film.